

ONE POOL &
SPA
WELLNESS MANUFACTURER



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ABOUT US

One Pool and Spa is a premier specialist in designing and manufacturing superior-quality, bespoke GRP mosaic tiled spas, pools, and wellness products. Nestled in the picturesque East Riding of Yorkshire, our state-of-the-art factory is a hub of innovation and craftsmanship.

Our ever-expanding team boasts over 70 years of combined expertise, embodying unparalleled knowledge across all aspects of swimming pool and spa construction. This wealth of experience ensures that each project is executed with precision and flair.

Our highly qualified team of designers collaborates closely with your builders and pool contractors, ensuring that every detail is meticulously crafted to transform your vision into a breathtaking reality. We pride ourselves on delivering not just a pool or spa but an extraordinary experience that is as unique as it is stunning.

Join us at One Pool and Spa, where excellence meets elegance, and let us create something that surpasses all expectations.



WHY CHOOSE US?

Any size, anywhere!

One Pool and Spa design options are limitless when it comes to design, size, and configurations. Your product can be located in virtually any area, outdoor, indoor or even rooftops.

Design to install in just 8 weeks!

Perfect production finishes every time, made exactly to our customer requirements and within the agreed time frame.

Made in Britain accredited

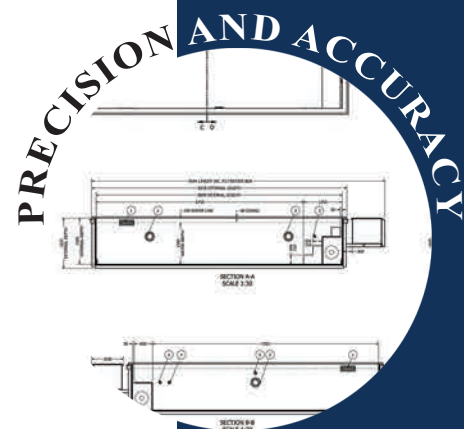
All of our pools and spas are manufactured to the highest quality in the UK, and at least 90% of all materials are UK-sourced, enabling us to offer shorter lead times.



DRAWINGS & RENDERS



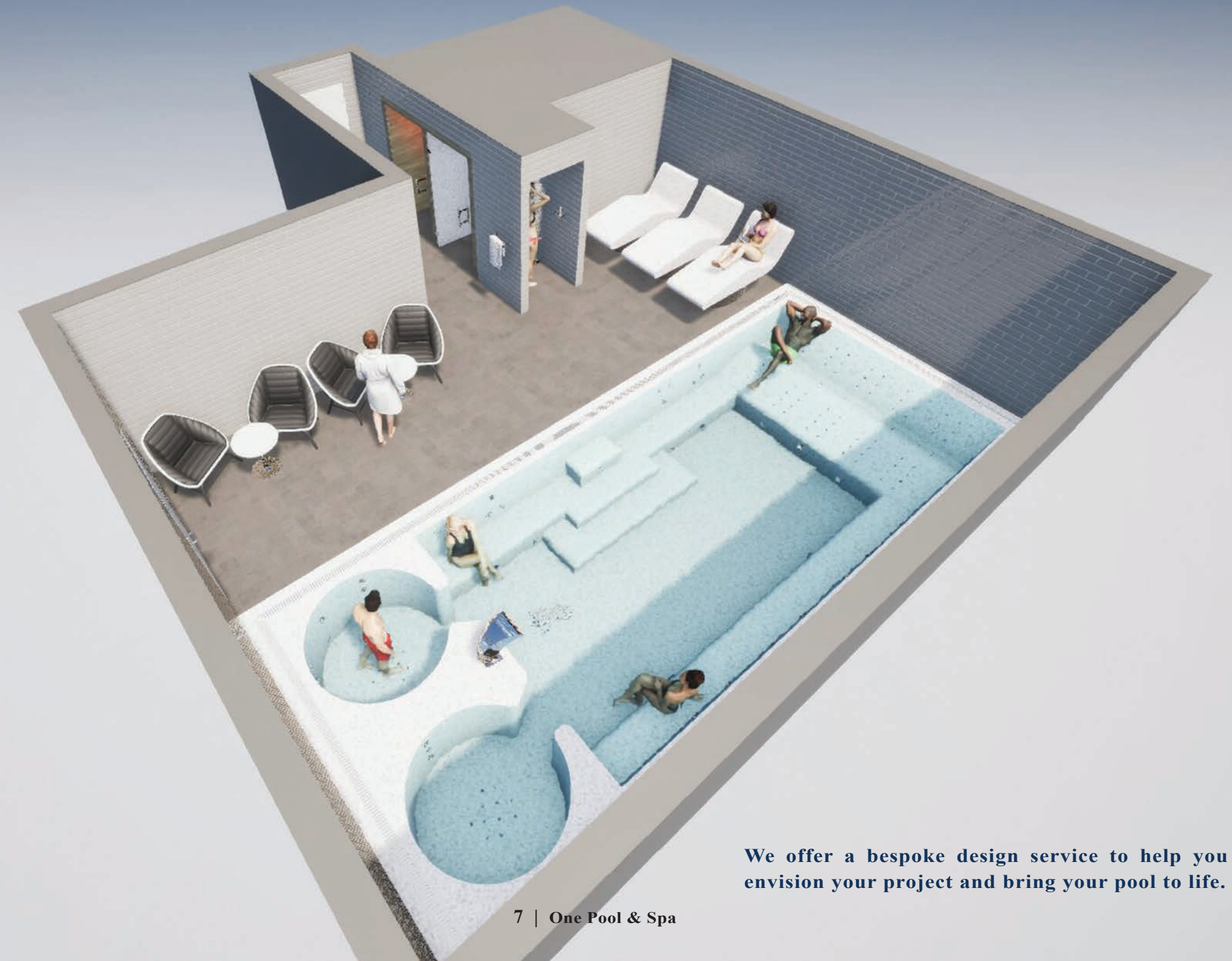
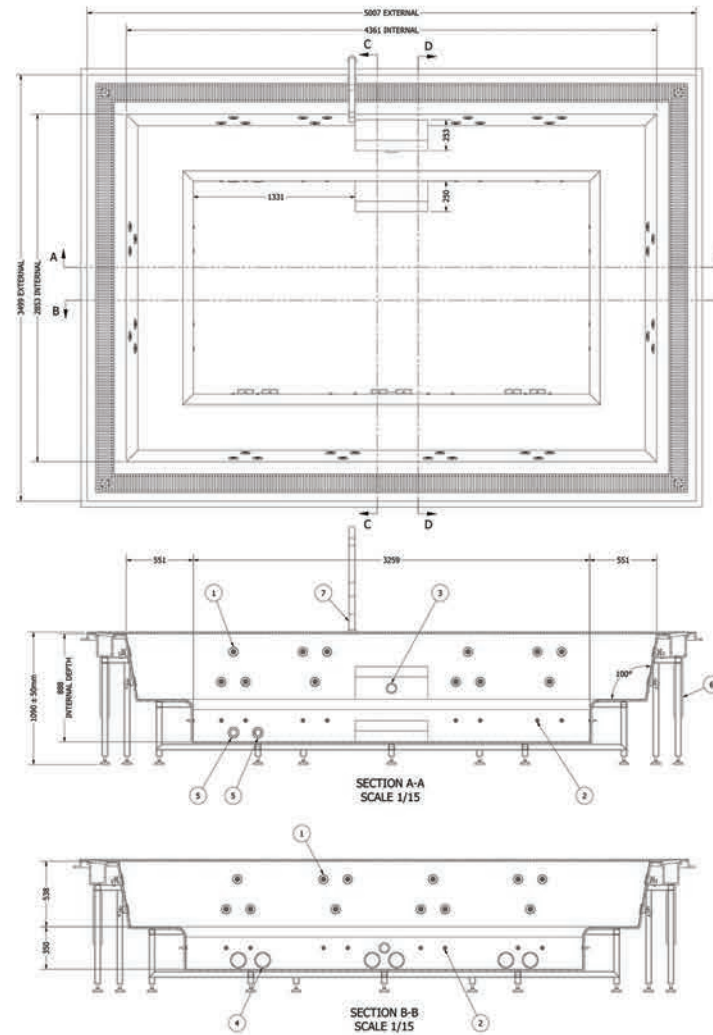
Our acclaimed design team collaborates with you to transform your vision of the perfect pool or spa into reality. Utilizing cutting-edge design software like 3DMAX, Inventor, and AutoCAD, our experts draw, create, and animate your project with precision and creativity.



We deliver precise 2D working drawings to all our customers, offering an accurate representation of your pool's size, fittings, and specifications. These detailed layout plans and sections provide all the technical information needed to ensure your pool is designed exactly to your requirements. Enjoy peace of mind knowing every detail has been meticulously planned to bring your vision to life.



Our team transforms your designs and projects into vivid reality with breathtaking 3D renders. These detailed visualizations offer multiple perspectives, giving you a true-to-life preview of your project.



We offer a bespoke design service to help you envision your project and bring your pool to life.

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SPA POOLS



Skimmer Spas: The Pinnacle of Customisable Relaxation

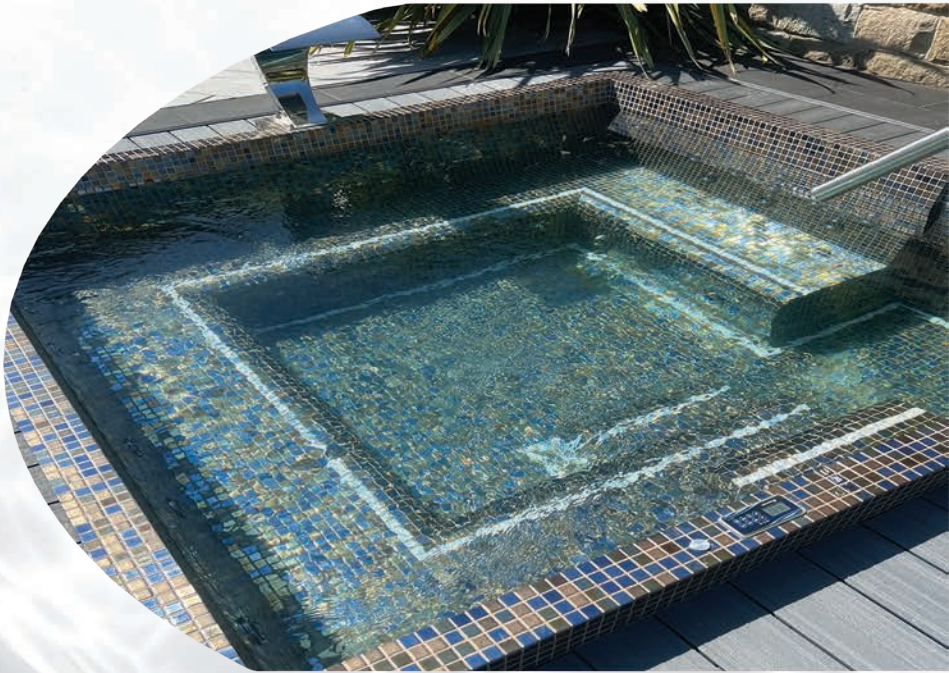
Skimmer spas, also known as Freeboard spas, are named for the innovative skimmer system that efficiently functions as both a drain and a water filter.

Precision in Design

Typically, the water level in a skimmer spa is set 100mm to 150mm below the spa's highest edge, though this can vary based on specific design requirements. This precise water level management ensures optimal functionality and aesthetic appeal.

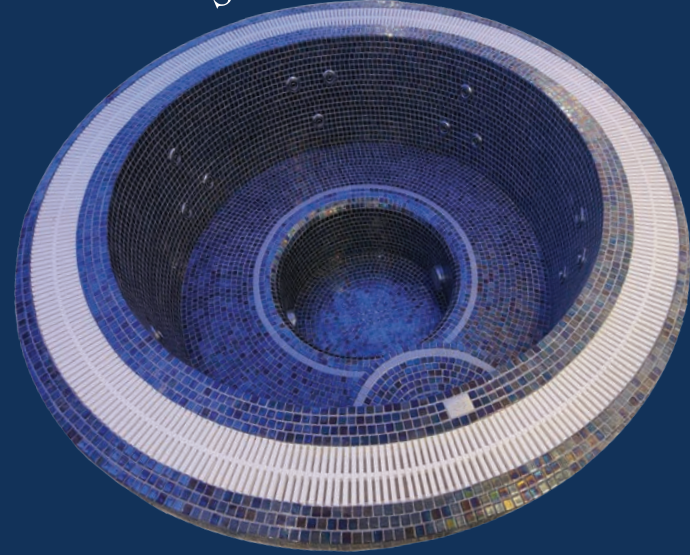
Tailored Luxury

Our mosaic-tiled skimmer spas are meticulously crafted to meet each client's exact specifications. This customisation allows us to integrate loungers or seating that perfectly match the curvature and height preferences of the spa users, delivering unparalleled comfort and relaxation.

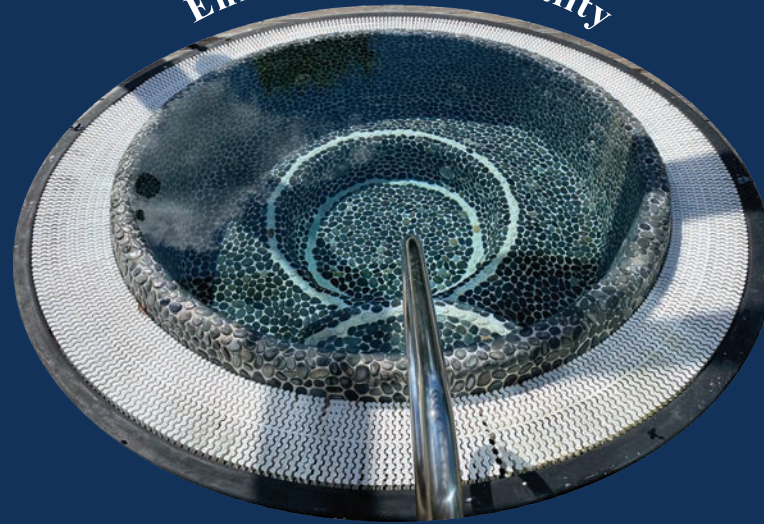


DECK LEVEL SPA

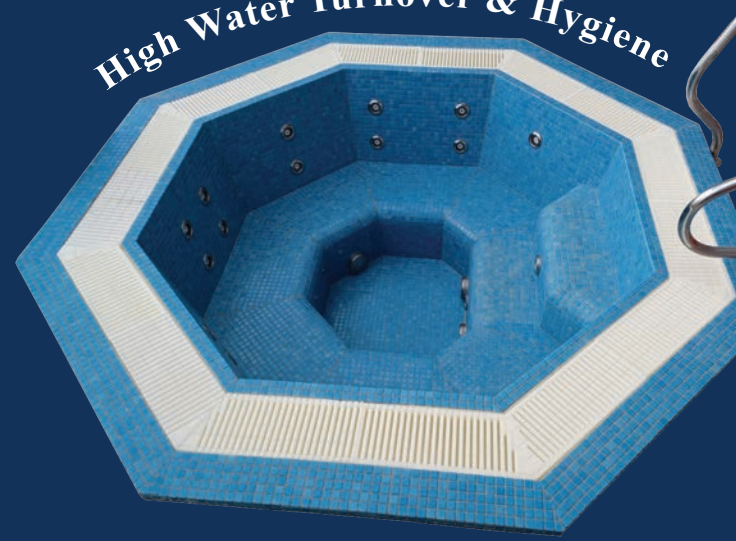
Seamless Design



Enhanced Functionality



High Water Turnover & Hygiene

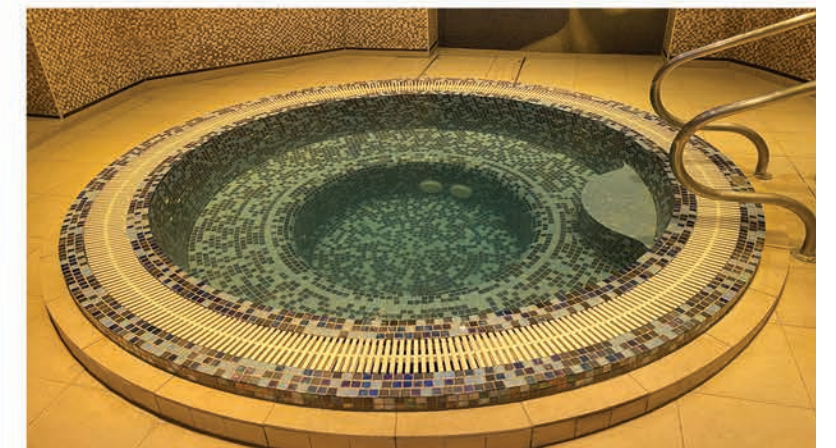


A deck level spa, also known as an overflow spa, features a sophisticated design where the water level is flush with the highest edge of the spa, creating a seamless and elegant aesthetic.

Unlike skimmer spas, deck level spas have an overflow channel that maintains a consistent water level regardless of bather activity. This feature enhances the spa's visual appeal and functionality.

Deck level spas have a high water turnover rate, with water continuously filtered and recycled. This keeps the water clean and stable, even with multiple bathers, making them popular in the commercial leisure industry.

SPAS CAN BE ANY SHAPE OR DESIGN



SWIM SPA

Seamlessly Transition from Exercise to Relaxation

The swim spa offers a versatile solution for both exercise and relaxation.

Innovative Design

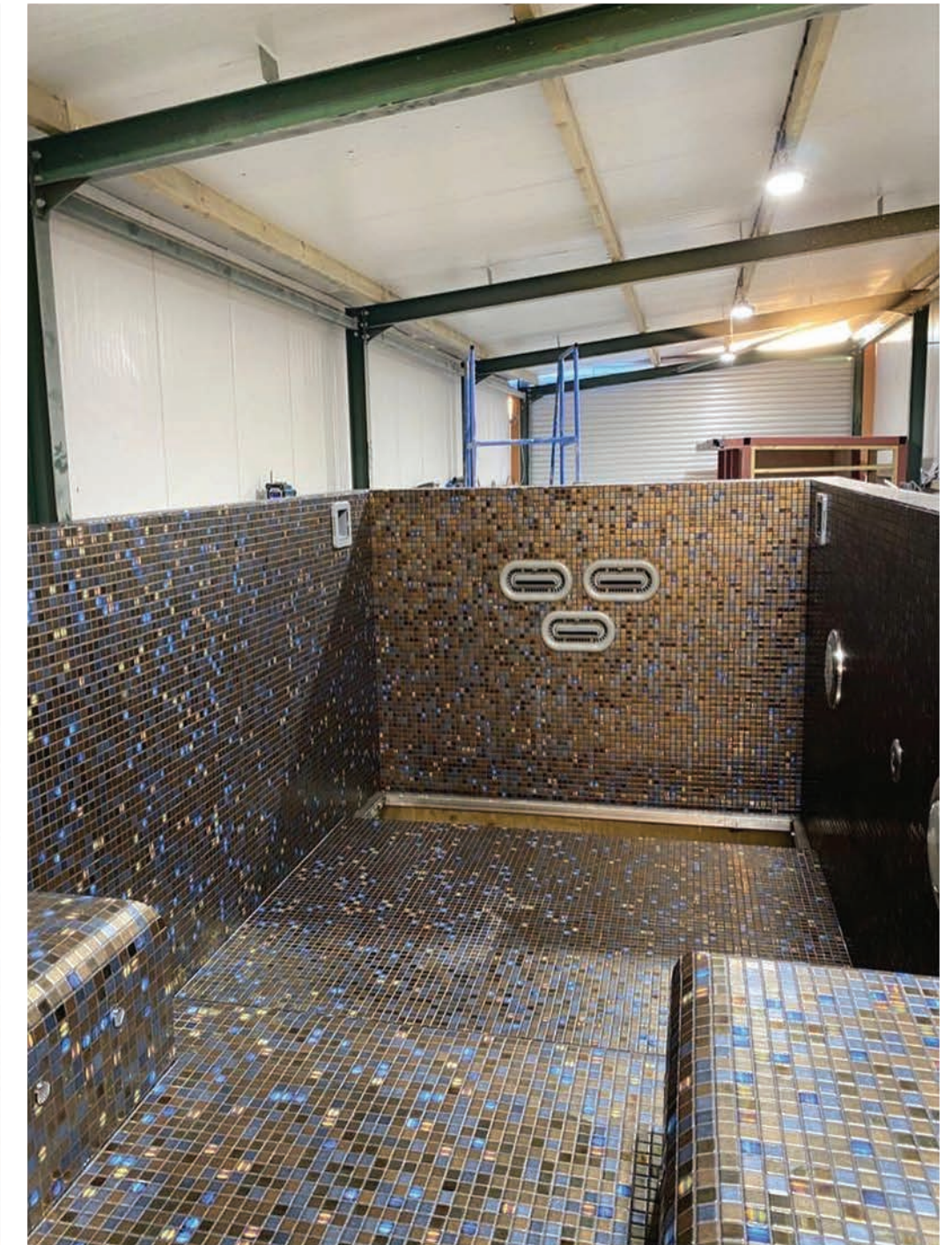
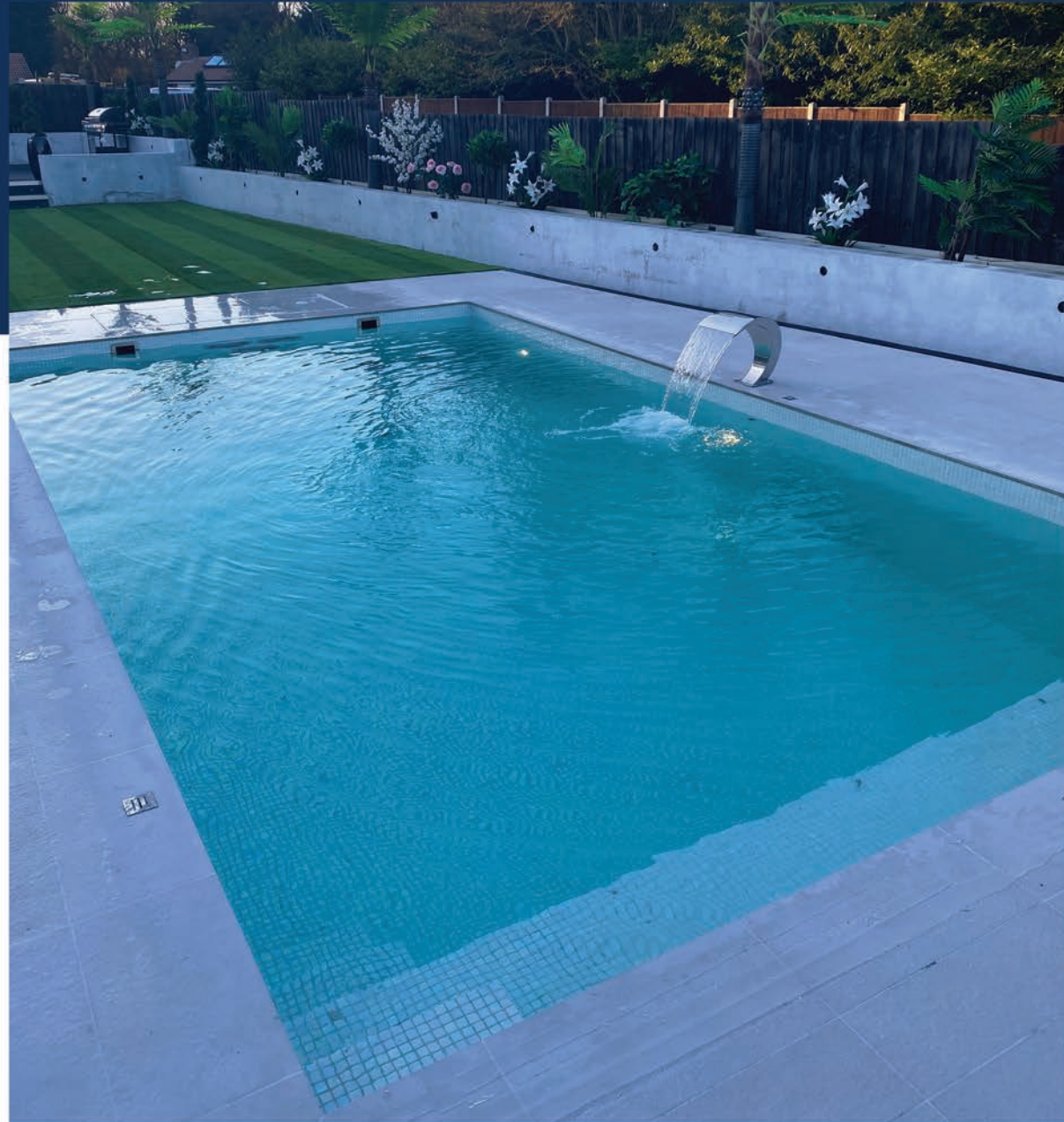
A state-of-the-art counter current unit allows continuous swimming in place, maximizing space without needing a full-length pool.

Dual-Purpose Functionality

Includes a seated spa section for relaxation, catering to both fitness enthusiasts and those seeking leisure.

Customisable Elegance

Mosaic tiled and available in skimmer, deck level, or infinity edge configurations, the swim spa integrates seamlessly with any existing spa or pool area.



VITALITY SPA

Ultimate Relaxation and Versatile Design

The Vitality Spa offers exceptional relaxation with perfectly tempered water and various jet massages for different body areas, providing a serene escape from daily stress.

Customisable Seating and Lounging

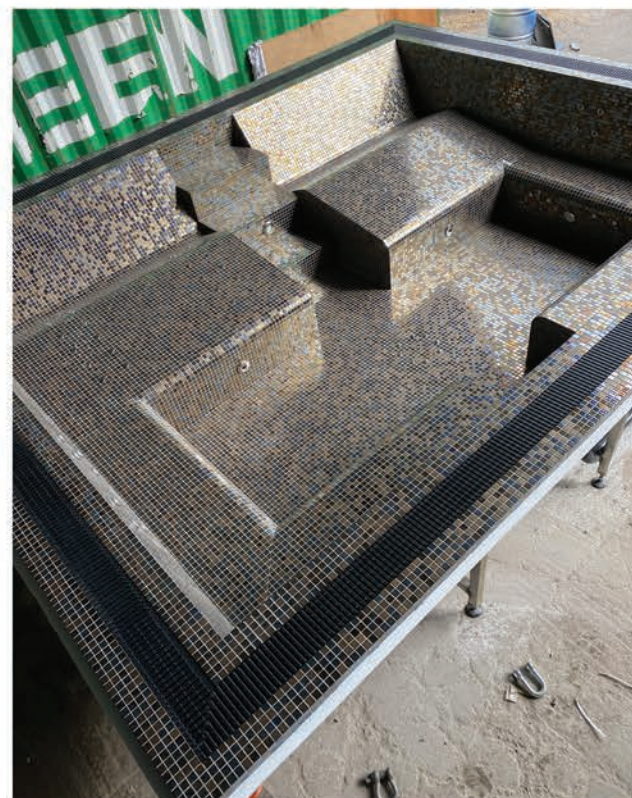
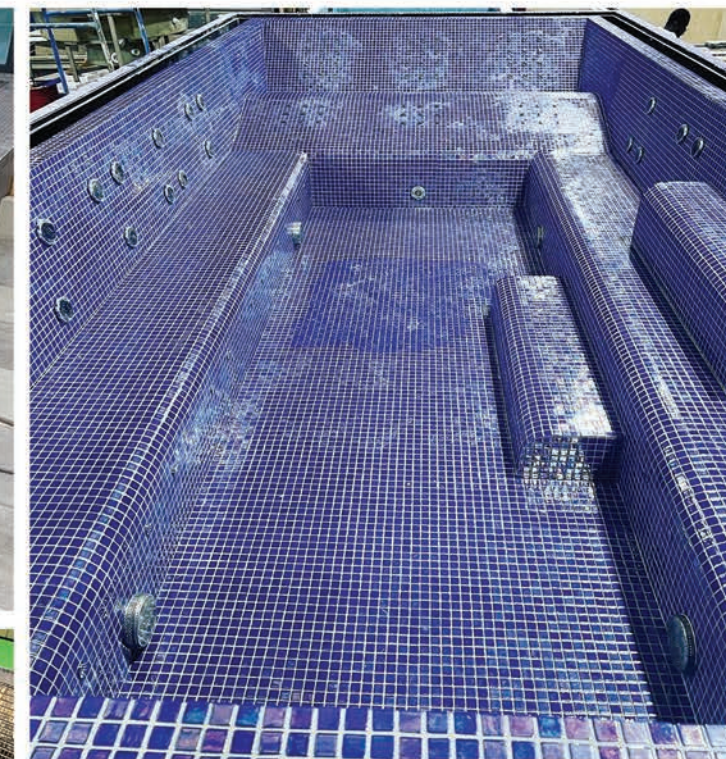
Designed with versatility, our mosaic-tiled Vitality Spas offer various seating and lounging options, allowing users to sit, stand, or lounge for a personalised experience.

Enhanced Relaxation Features

Vitality Spas can include unique water features, enhancing sensory experiences for deeper tranquillity and rejuvenation.

Flexible Installation Options

Vitality Spas can be integrated into any project, with installation options such as skimmer spas, deck level spas, or infinity edge spas, catering to diverse design preferences and requirements.





ONE POOLS



SWIMMING POOLS

Revolutionising Luxury Pool Installation

Experience the ease of installing a full-length, mosaic-tiled swimming pool with the One Pool, transforming any space into a luxurious oasis swiftly and efficiently.

Unmatched Customisation

The One Pool offers unparalleled customisation, accommodating any shape, size, depth, step and bench configuration. Design your pool with features like interior/exterior spas, sun shelves, or built-in lounge chairs, free from the limitations of predetermined moulds.

Engineering Excellence

Combining traditional concrete pools' robustness with a welded steel exoskeleton, the One Pool's hybrid structure ensures durability and longevity.

Efficiency Without Compromise

Enjoy a meticulously crafted pool with a high-quality finish, installed quickly and hassle-free, allowing you to dive in sooner.



STANDARD SIZES

5m X 3m / 16'4" X 9'8"
6m X 3m / 19'7" X 9'8"
7m X 3m / 23' X 9'8"
8m X 3m / 26'3" X 9'8"

5m X 3.8m / 16'4" X 12'5"
6m X 3.8m / 19'7" X 12'5"
7m X 3.8m / 23' X 12'5"
8m X 3.8m / 26'3" X 12'5"
9m X 3.8m / 29'6" X 12'5"
10m X 3.8m / 32'8" X 12'5"
11m X 3.8m / 36" X 12'5"

10m X 4.5m / 32'8" X 14'8"
11m X 4.5m / 36' X 14'8"
12m X 4.5m / 39'4" X 14'8"
10m X 5m / 32'8" X 16'4"
11m X 5m / 36' X 16'4"

All One Pools are built with a standard wall depth of 1.35m and a water depth of 1.5m. However, both can be adjusted to meet the requirements of the project.

INSTALLING YOUR POOL

At One Pool and Spa, our straightforward installation process sets us apart. Allow us to guide you through how effortlessly you can create your private paradise.

EXCAVATION:

The initial step involves precise measurement and excavation of the pool area. An engineered concrete slab is then installed as the foundation, facilitating your pool’s craning, positioning, and setting.



CRANING, POSITIONING AND SETTING

With the foundation in place, we crane your pool or spa into position. Once set, the space between the excavated area and the pool walls is carefully backfilled.



JOINING POOL SECTIONS

For pools or spas that require multiple sections due to site access or size, the sections are mechanically bolted together with high-strength adhesive. The seams are then seamlessly fiberglassed and welded, preparing the structure for the final tile installation.



HYDRO ONE

Elevating Aquatic Excellence

Hydro One combines elegance, style, and cutting-edge ultra-flow technology to surpass traditional endless-style pools and spas.

Unmatched Performance

Hydro One's advanced counter current units create a seamless counterflow, allowing stationary swimming for endurance training or vigorous workouts with three speed levels. Switch easily from an intense swim to a gentle, relaxing session, making Hydro One perfect for swimmers of all levels.

Elegant Design

Hydro One features sleek, sophisticated design, seamlessly integrating into any space and enhancing its aesthetic appeal.

HYDRO
ONE



A close-up photograph of a circular, integrated pool and spa. The interior is lined with vibrant blue mosaic tiles. The spa area is visible, featuring several jets and a curved, ergonomic seating area. The pool deck is made of light-colored stone tiles. The background shows a modern building with large glass windows.

POOLS WITH INTEGRATED SPAS

Our pools and spas are bespoke, crafted to fit any configuration and fulfil your unique vision. One of our standout offerings is a pool with an integrated spa, combining the best of both worlds in one elegant design. This seamless integration adds a touch of sophistication and offers an unparalleled experience of relaxation and comfort.

This dual functionality ensures you enjoy a complete aquatic experience, whether swimming laps or soaking away stress. At One Pool and Spa, we believe in creating spaces that cater to your every need, elevating your home or commercial environment into a sanctuary of leisure and luxury.

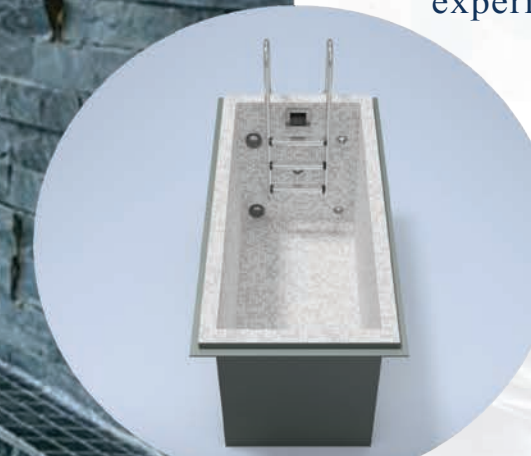


PLUNGE POOL



Plunge pools differ from most other spas and pools as the water temperature is cooler, which offers bathers an invigorating experience.

Plunge pools, a hallmark of luxury health spa facilities, offer a unique way to regulate your temperature. They allow users to transition from a heated spa to a lower-temperature plunge pool, indulging in a truly luxurious experience.



Most **plunge pools** can be designed and built as part of a larger pool or a stand-alone pool. The pool can be configured as a skimmer, deck level, or infinity edge.



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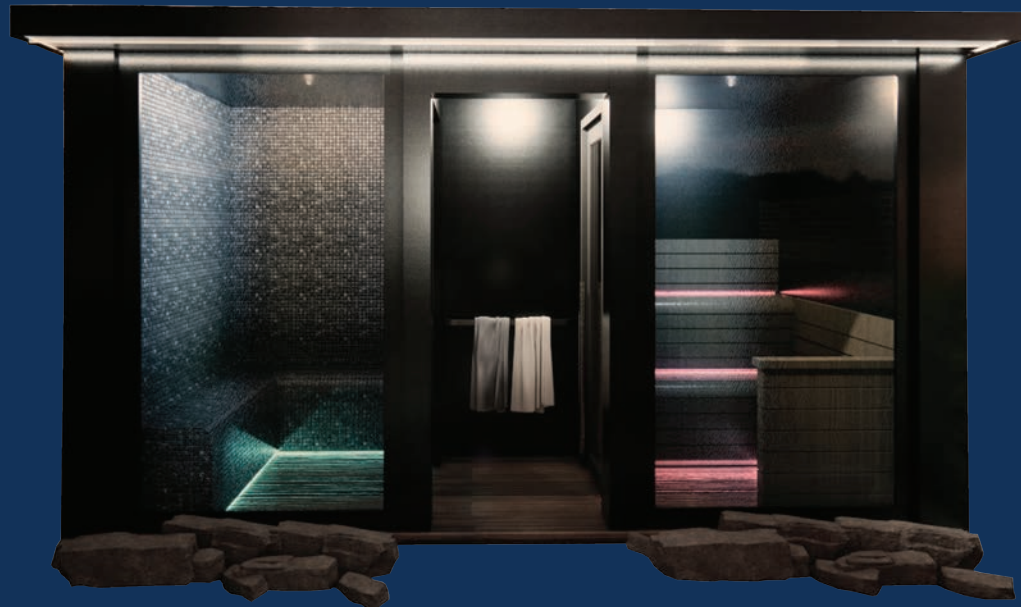
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WELLNESS
PRODUCTS



CREATING THE ULTIMATE HOME SPA EXPERIENCE



WELLNESS ONE

Experience Ultimate Well-Being

Immerse in pure well-being with Wellness One, a multifunctional spa combining a sauna, steam room, and shower in a modular, prefabricated system.

Advanced Steam Room Features

Customise steam sessions effortlessly with a touch-screen control panel and enjoy the integrated LED colour therapy lighting for a soothing atmosphere.

Traditional Sauna Experience

The sauna features elegant wooden benches, a high-performance heater, user-friendly control panel, and classic wooden bucket and ladle for an authentic experience.

Bespoke Design and Customization

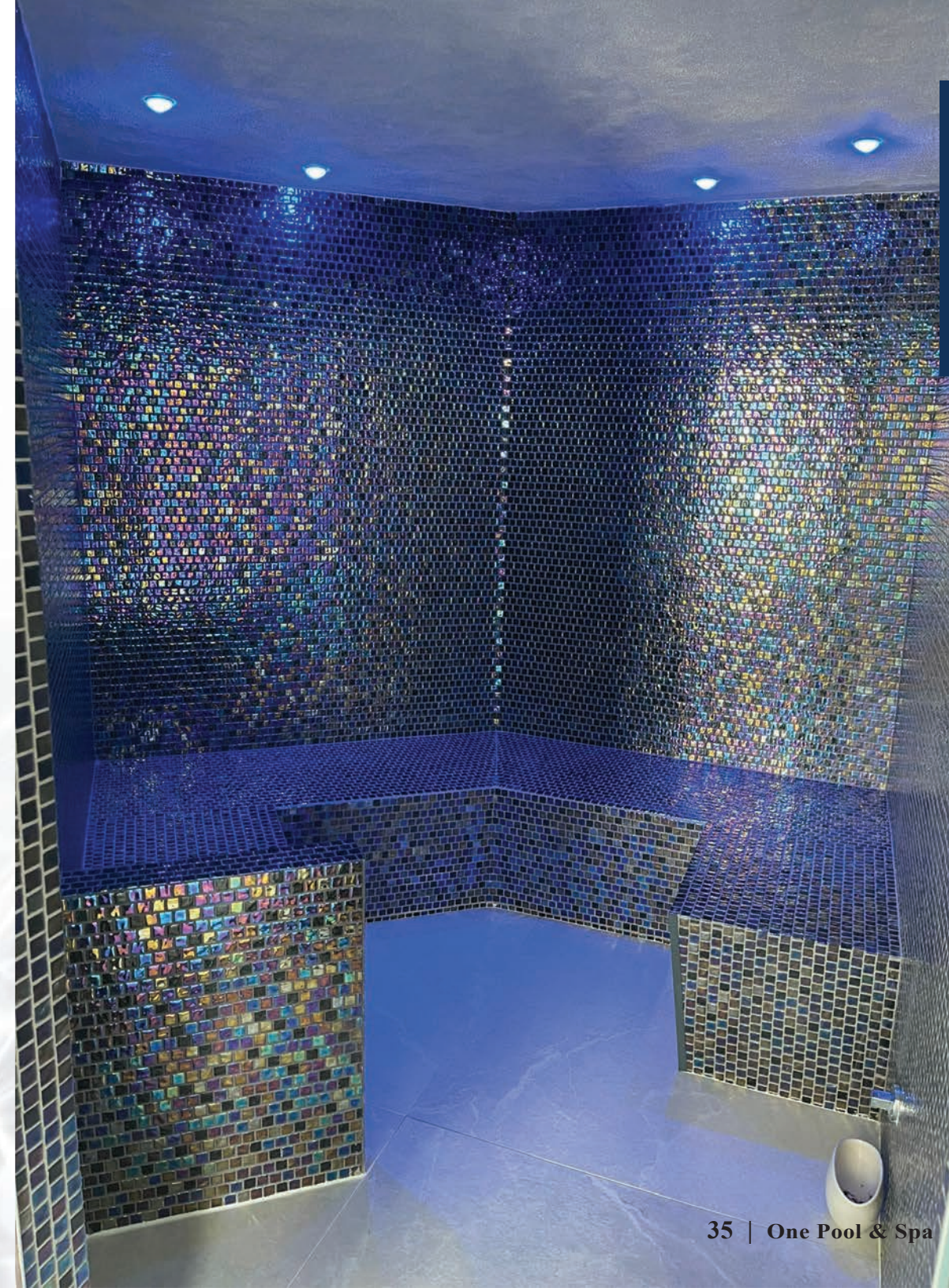
Wellness One offers bespoke design options with exquisite glass mosaic tile finishes, ensuring a personalized wellness retreat tailored to your preferences.





We understand that every home and every individual is unique. That's why we offer customizable sauna solutions tailored to fit your space and preferences. From compact models for smaller areas to expansive designs for larger spaces, our sauna rooms can be personalized with various options, and all feature elegant wooden benches, a high-performance heater, user friendly control panel, and a classic wooden bucket and ladle for an authentic experience.

SAUNA ROOM



STEAM ROOM

Customizable Designs: Choose from a variety of finishes, seating arrangements, and lighting options to match your aesthetic and space.

Advanced Technology: Our steam rooms feature cutting-edge steam generators and controls for a seamless, user-friendly experience.



ICE BATH

Revolution in Cold Water Therapy

Discover the ultimate recovery sanctuary with the Ice Bath from One Pool and Spa, the innovators behind bespoke mosaic spas, pools, and now, state-of-the-art ice baths. Our Ice Bath combines superior craftsmanship with advanced technology, setting a new standard in cold water therapy.

Cutting-Edge Design and Technology

Our Ice Bath features an advanced built-in temperature control system, capable of cooling water to as low as 3 degrees Celsius (37.4 degrees Fahrenheit). This precision cooling ensures an optimal recovery environment for fitness and health enthusiasts.

Exquisite Craftsmanship

Far beyond the traditional ice bath, our Ice Bath is a masterpiece, hand-crafted and finished with your choice of beautiful mosaic tiles. It's not just a functional recovery tool but also a stunning addition to any wellness space.



HEATED LOUNGERS

At One Pool and Spa, we are proud to offer luxurious heated loungers designed to enhance both indoor and outdoor spaces. These loungers are the perfect addition to your pool or spa area, offering unmatched comfort and relaxation.

Our heated loungers feature advanced electrical heating systems with mats installed beneath the tiles, ensuring consistent and soothing warmth. A thermostatic control system precisely manages the temperature, allowing you to customise the heat to your preference.

Our loungers are available in an array of exquisite mosaic tile options to complement your pool and surrounding decor. Each design is carefully selected to harmonise with your existing aesthetic, creating a cohesive and inviting environment.



FILTRATION PACK

Filtration and heating are often one of the most daunting areas for pool owners. This optimal, simple, and stylish solution perfectly accompanies the One Pools and Spas.

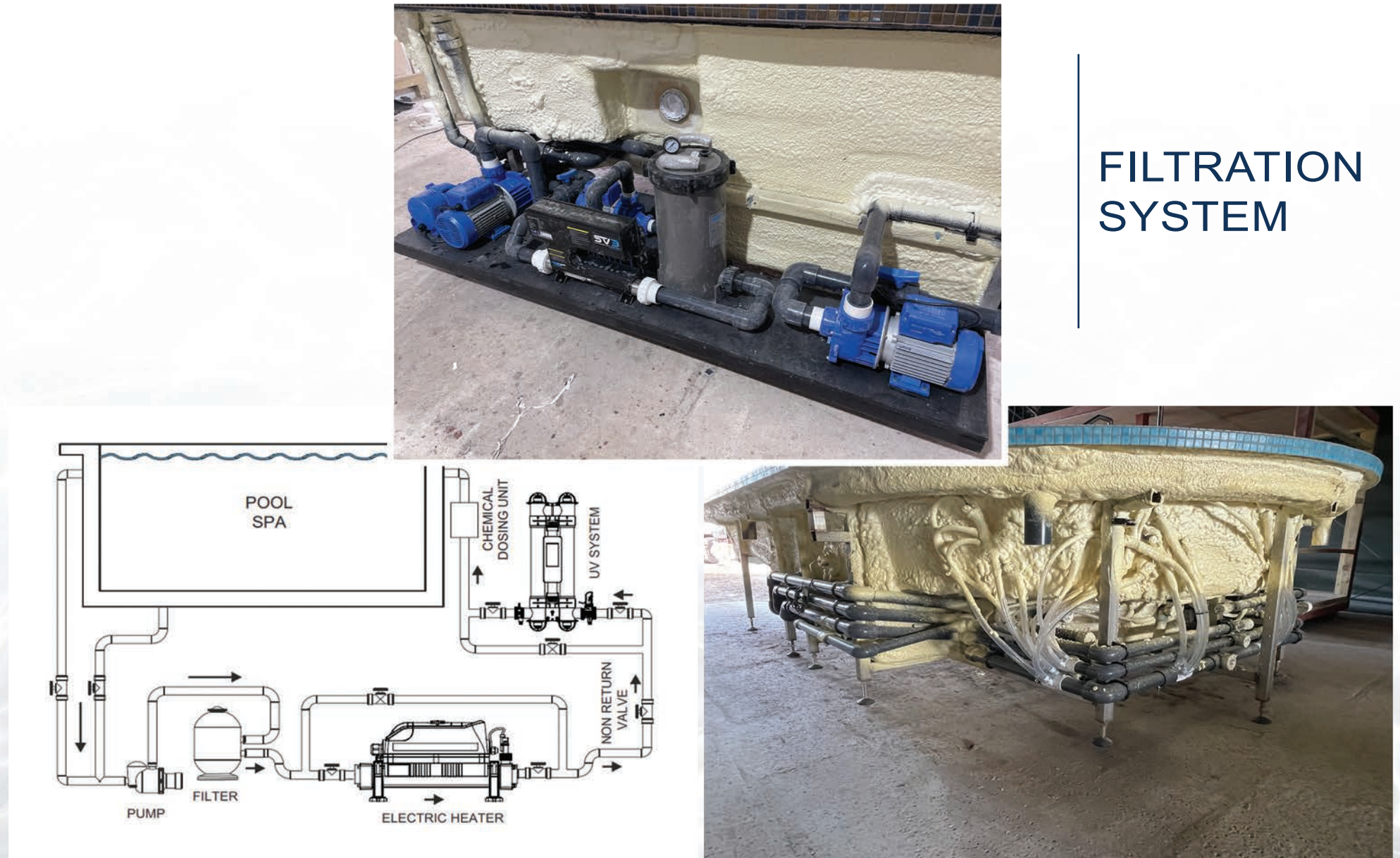
All of our standard domestic and commercial packs will include the following:

- Hi-Rate Sand Filters
- Filtration Pump
- Boost Pump
- Air Blower
- Choice of Heating
- Control Panel
- Piezzo Buttons
- Automatic Chemical Dosing is available as an optional extra

*Filtration and heating will be specified to your pool requirements.



FILTRATION SYSTEM



ADDITIONAL FEATURES

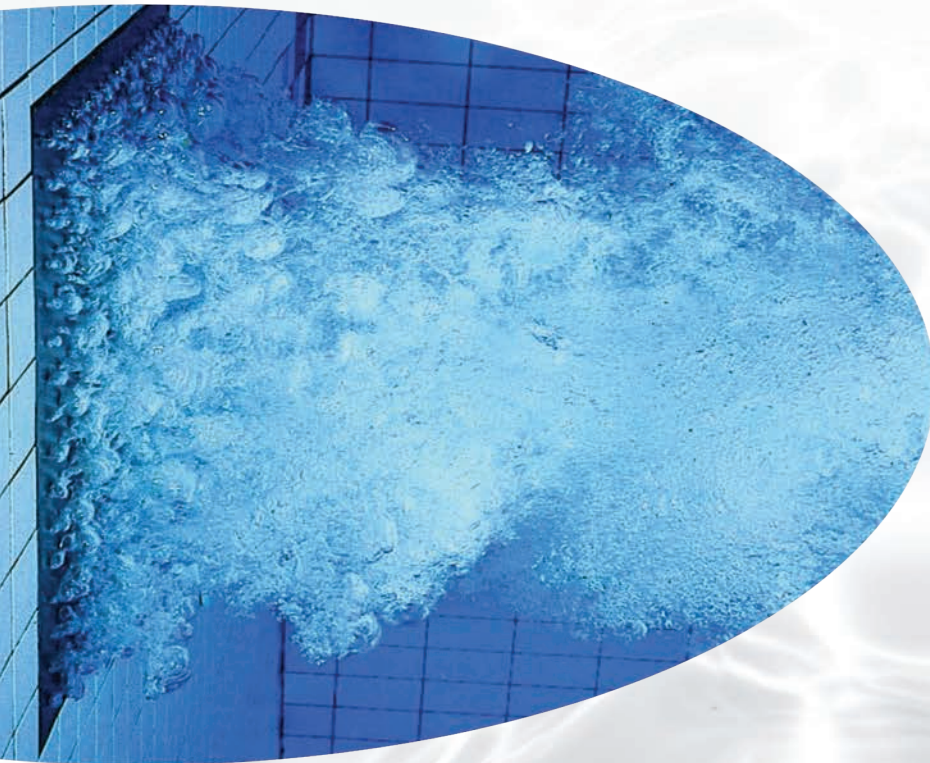
SWAN NECK WATERFALL

A swan neck waterfall is an excellent choice for complementing your pool or spa and enhancing both wellness and visual appeal. This elegant addition provides a soothing cascade of water, contributing to a tranquil and luxurious atmosphere.



COUNTER CURRENT SYSTEM

Transform your swimming routine with a counter current unit. This innovative system creates a controlled resistance, allowing you to swim in place and engage in light exercise, making it an ideal addition for fitness and health enthusiasts.



ENHANCE YOUR POOL OR SPA WITH PREMIUM FEATURES

WATER CANNON

Elevate your pool or spa experience by incorporating water cannons designed to deliver a stimulating hydro-massage. These dynamic features not only enhance the therapeutic benefits but also add a striking element to the overall design.



ENTRANCE RAIL

Our premium stainless-steel entrance rails add a touch of elegance and functionality. They offer practical support while seamlessly blending with the sophisticated design of your pool or spa.





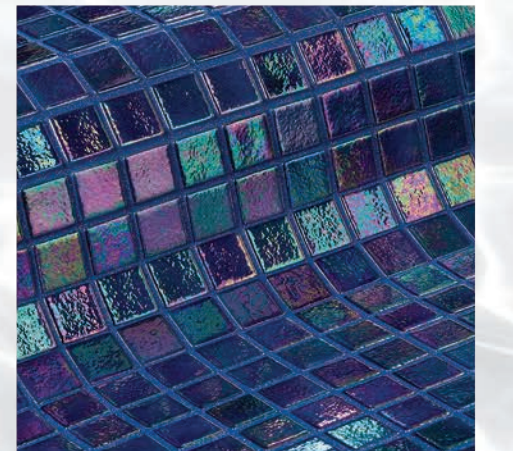
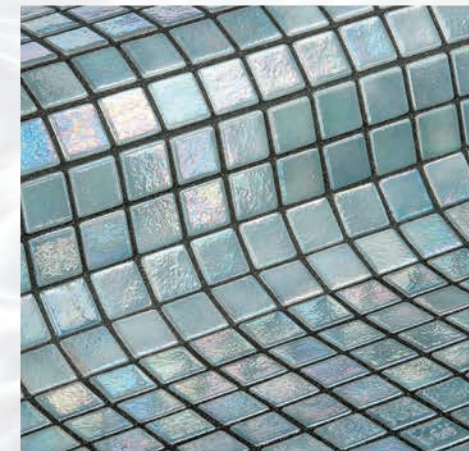
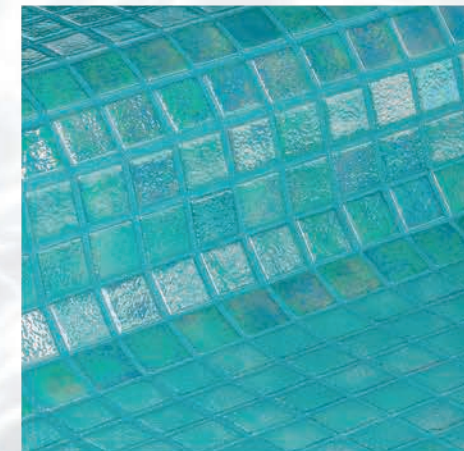
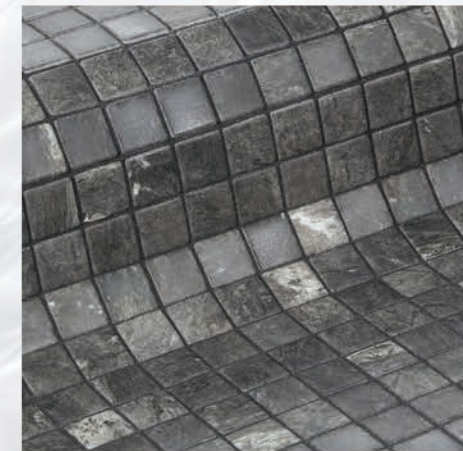
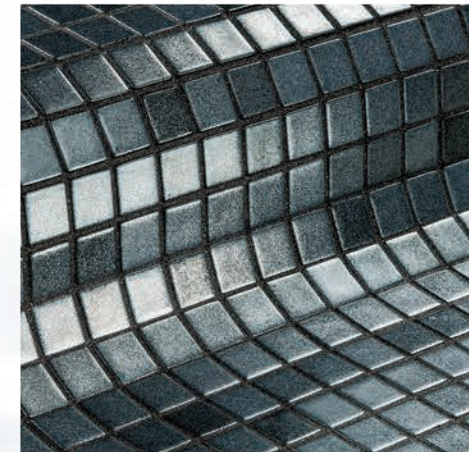
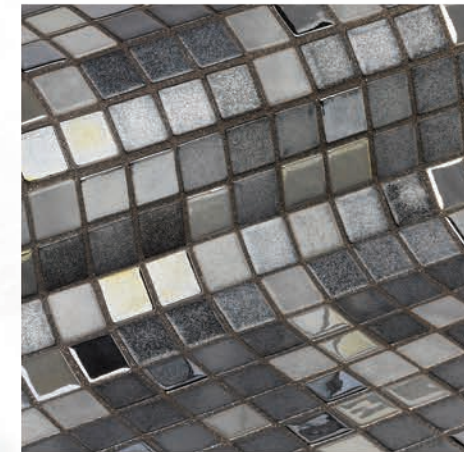
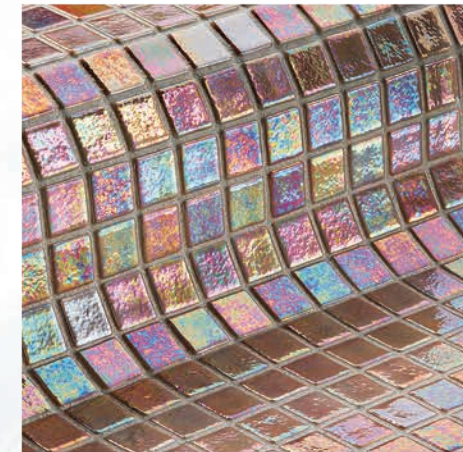
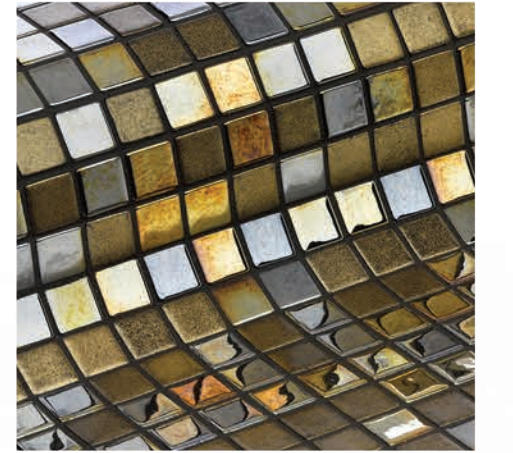
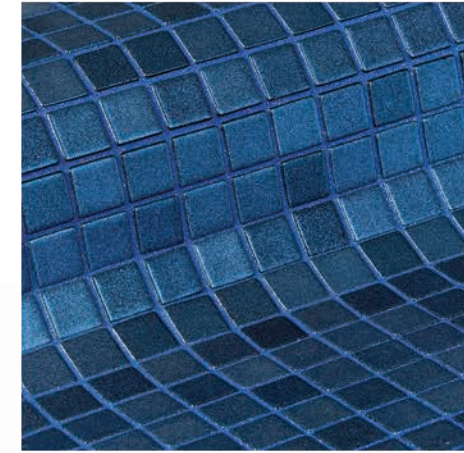
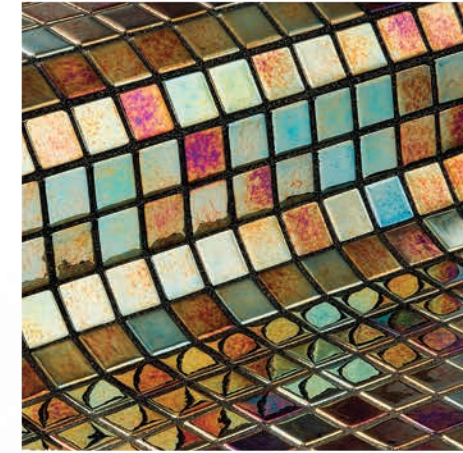
INFINITY EDGE POOLS & SPAS

Elevate your outdoor space with the stunning elegance of infinity edge pools from One Pool and Spa. These exquisite pools create a breathtaking visual effect, where water cascades seamlessly over one or more edges into a hidden lower channel or trough, mimicking the boundless horizon. For optimal performance, a balance tank is essential, ensuring a perfect, uninterrupted flow. Discover unparalleled sophistication and tranquillity with our infinity edge pools, designed to transform your environment into a serene oasis.





TILE OPTIONS

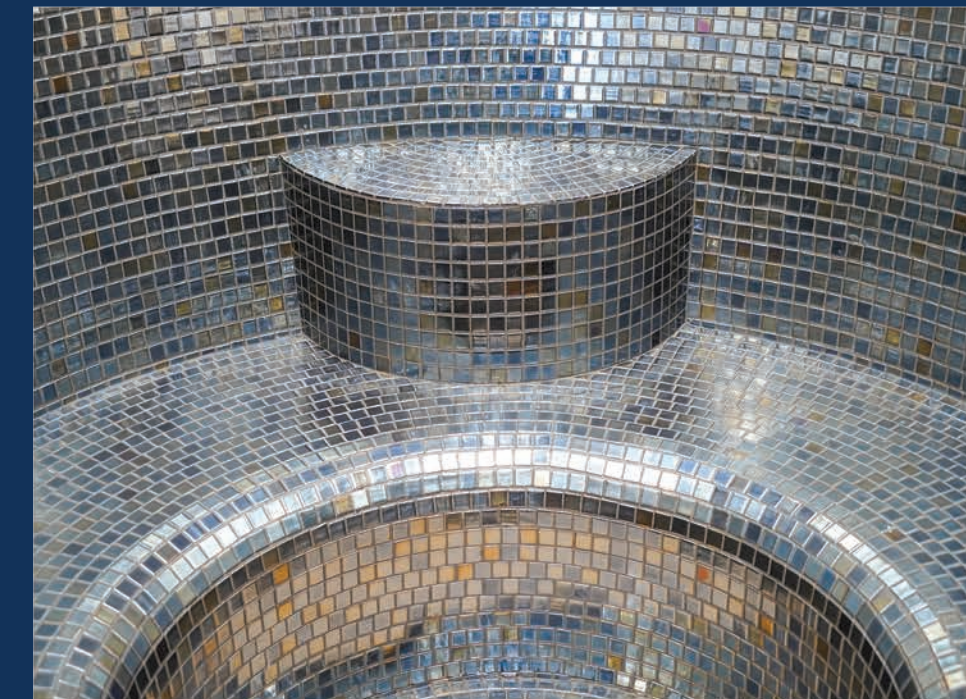
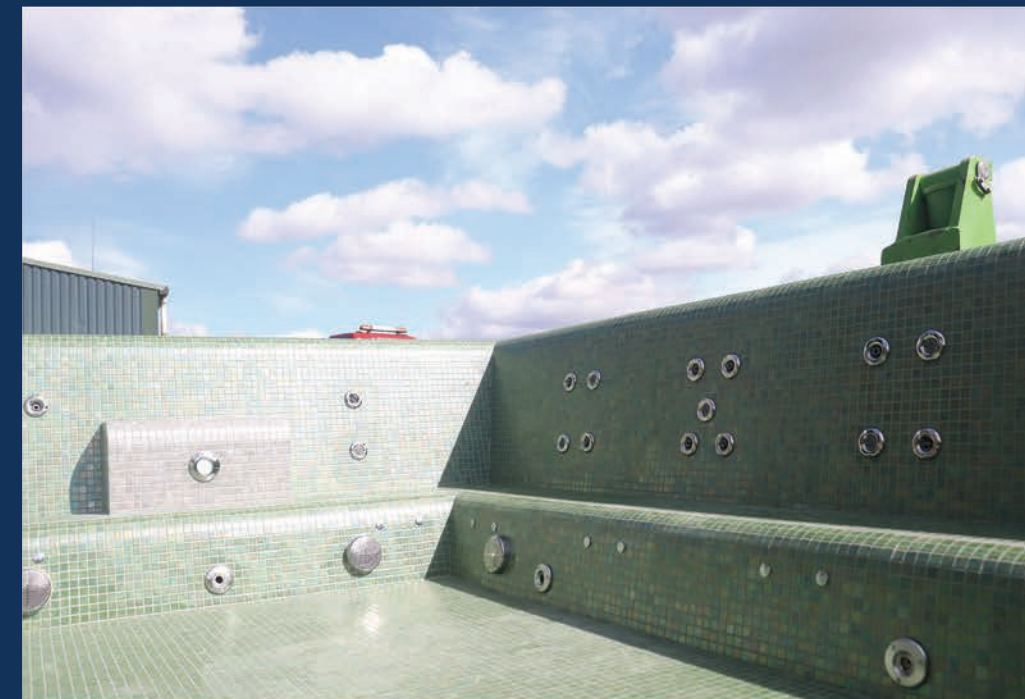


CHOOSING THE RIGHT TILE FOR YOU

At One Pool and Spa, we provide an extensive selection of pool tiles, offering one of the most diverse ranges available on the market. Our wide variety of options allows you to create a truly unique and personalised pool or spa.

Below, you will find a sample of tiles from our standard collection. We also offer a vast array of additional choices, including premium and large-format tiles.

We partner with a broad network of top-tier suppliers to ensure we can fulfil any tile requirement for your project, regardless of scale or specification.



POOL COVERS

A cover is essential for enhancing functionality and enjoyment. Our luxury pool covers combine superior performance with aesthetic appeal, including Standard Slatted Covers and Premium Slatted Solar Covers. They insulate, enhance safety, reduce maintenance time, and offer extra UV protection and hail resistance for a long lifespan and peace of mind.

STANDARD SLATTED COVER

Crafted from durable PVC, our Standard Slatted Covers are engineered to significantly increase the insulation of your pool water and keep debris at bay. Suitable for both indoor and outdoor pools, these covers ensure your pool remains clean and thermally efficient.



PREMIUM SLATTED COVER

Upgrade to our Premium Slatted Solar Cover, made from advanced TRI-extrusion polycarbonate, and enjoy the following benefits:

- **Solar Heating:** Harness the power of the sun to naturally heat your pool water, reducing energy costs and promoting eco-friendly pool maintenance.
- **Water Conservation:** Minimize water evaporation, helping you save more water and maintain optimal pool levels effortlessly.



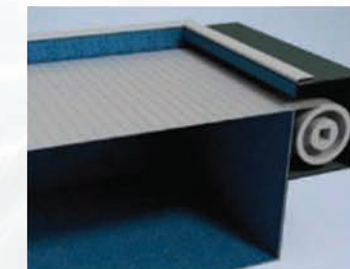
COVER POSITIONING

The One Pool's automatic covers can be positioned based on your step choice. For full-width steps or a bench, the cover sits beneath them. For Roman or corner steps, it can be placed behind the opposite wall in a cave or cover pit, without encroaching on the swimming area. Another option is a floor pit placement.

Cave Pit



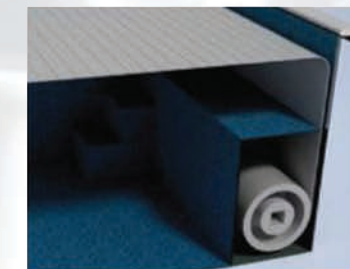
Cover Pit

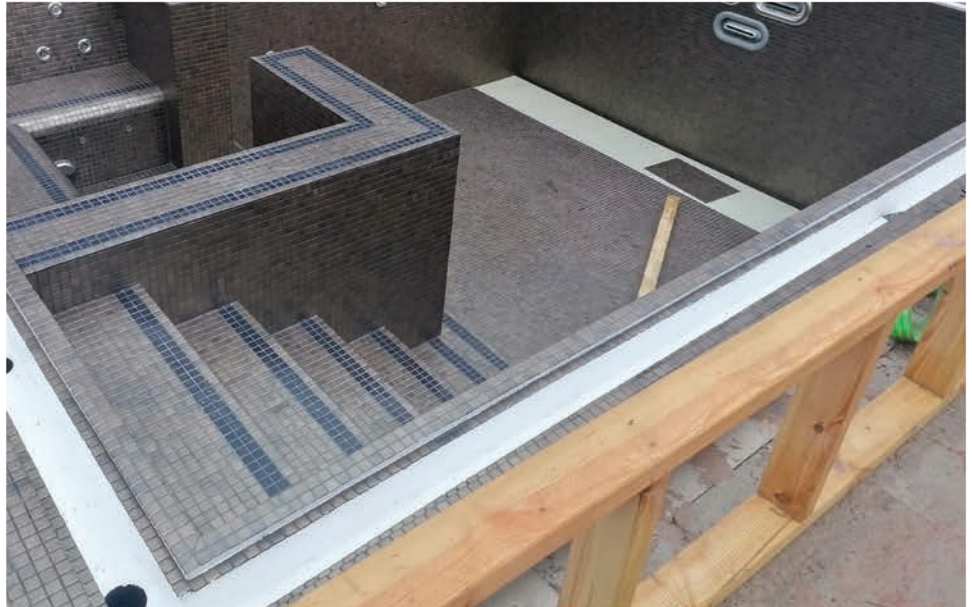
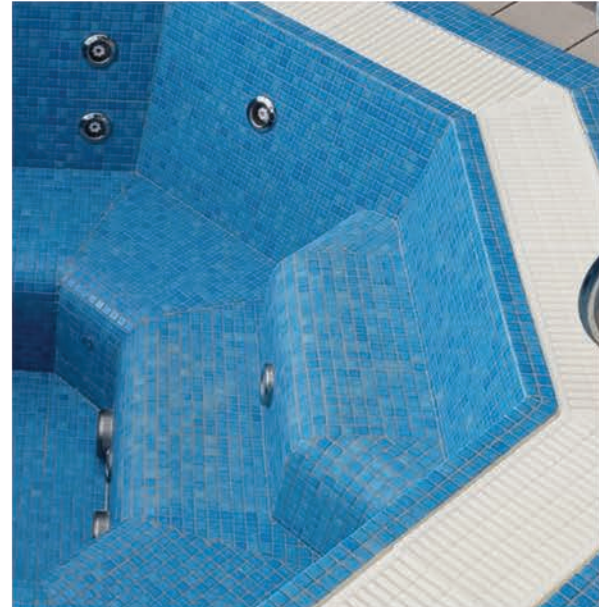
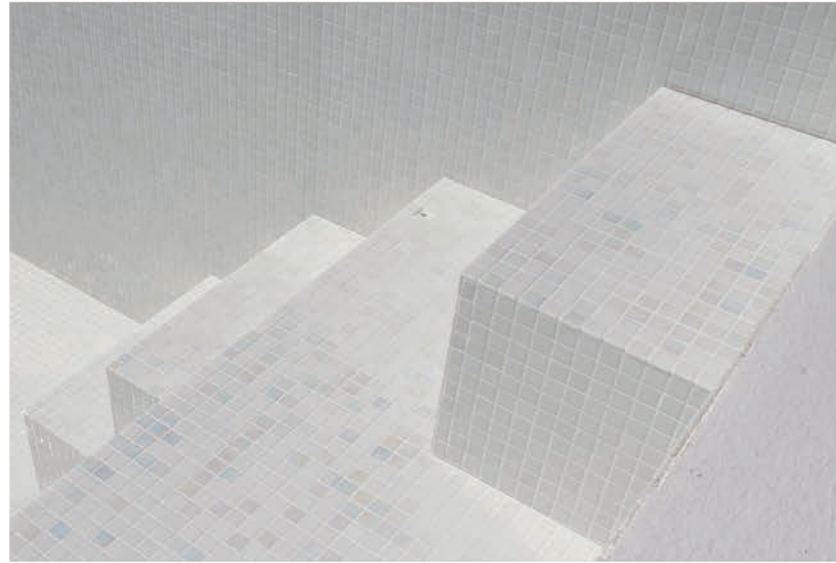


Floor Pit

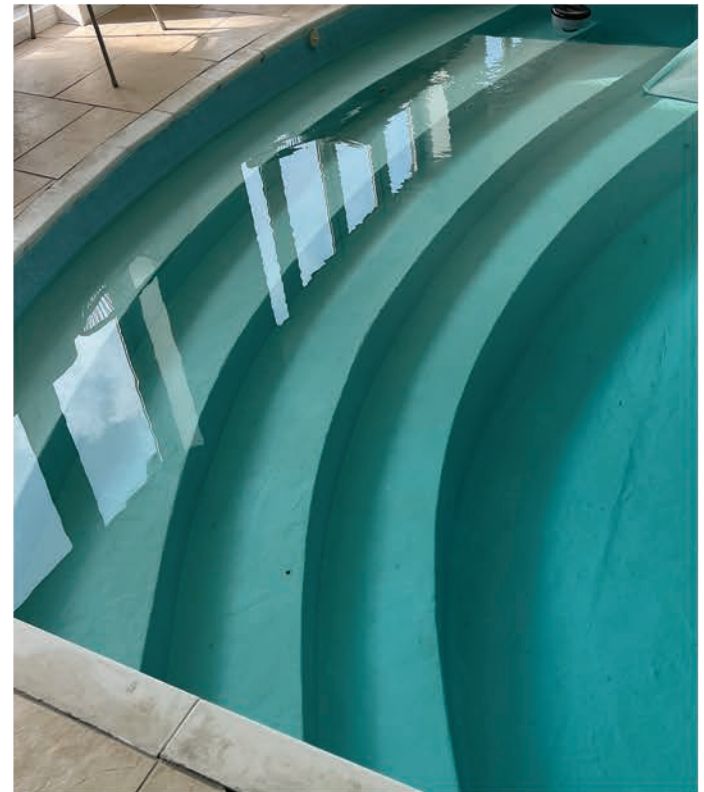
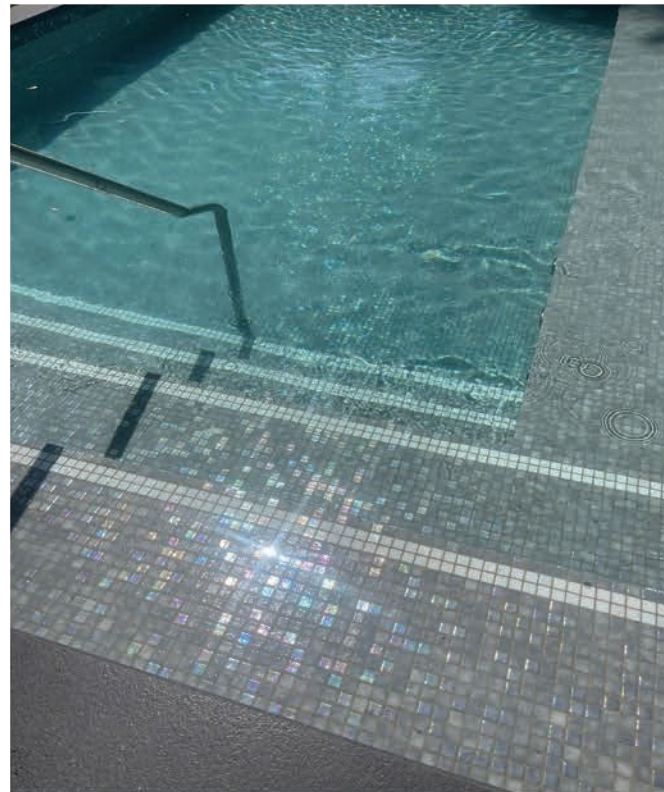
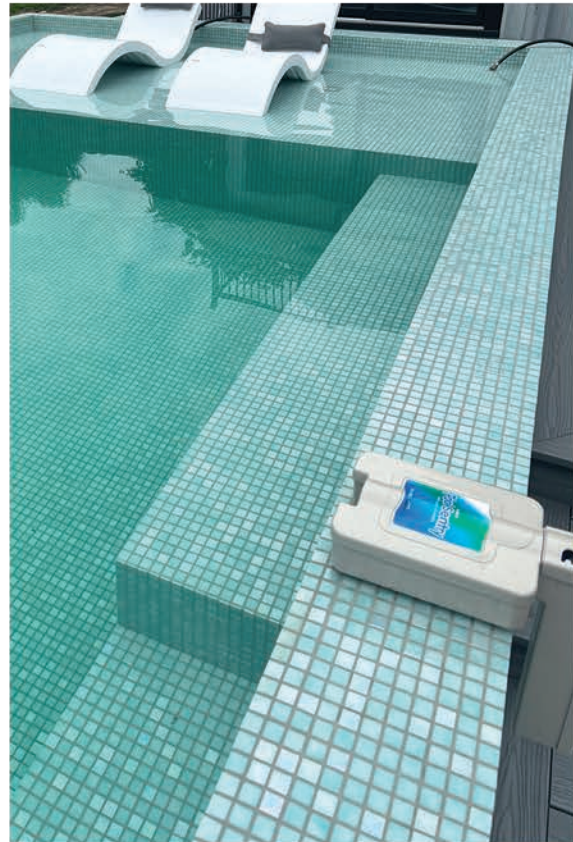
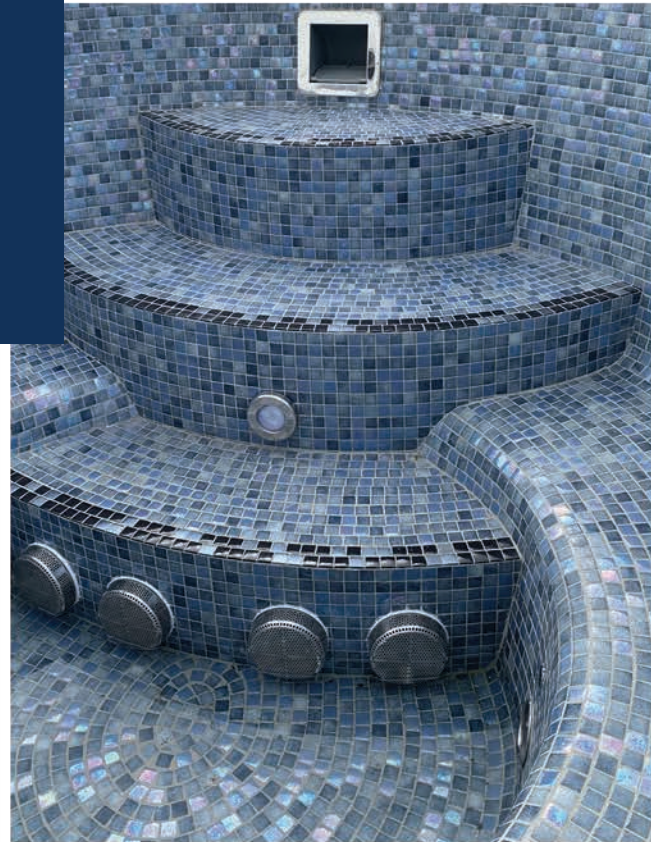


Under Bench





STEP CONFIGURATION





MATERIAL BREAKDOWN

HONEYCOMB

We use advanced honeycomb technology for the materials lightweight properties and strength provided to the shells integrity when spread across large surface areas.

STEEL FRAME

A steel frame is built in to the pool to secure the structure and maintain shape.

POLYURETHANE FOAM

Using Polyurethane Foam not only adds a valuable coating of imperviable insulation but also a solid layer of strength. This complies with Building Regulations Part L standards to enhance thermal heat retention.

MOSAIC TILES

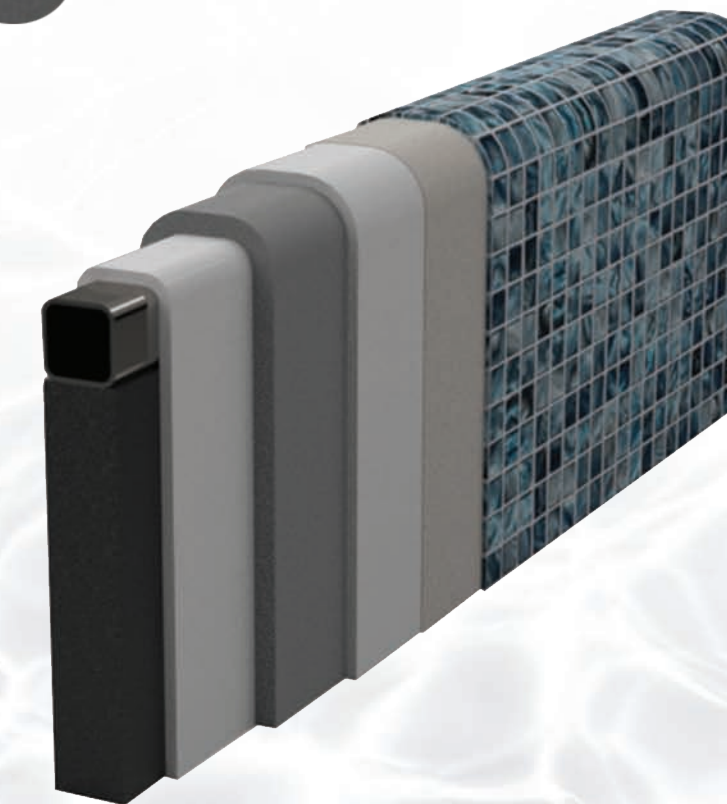
The layer of mosaic tiles offer a contemporary and polished texture to the pools/spas flooring and walls.

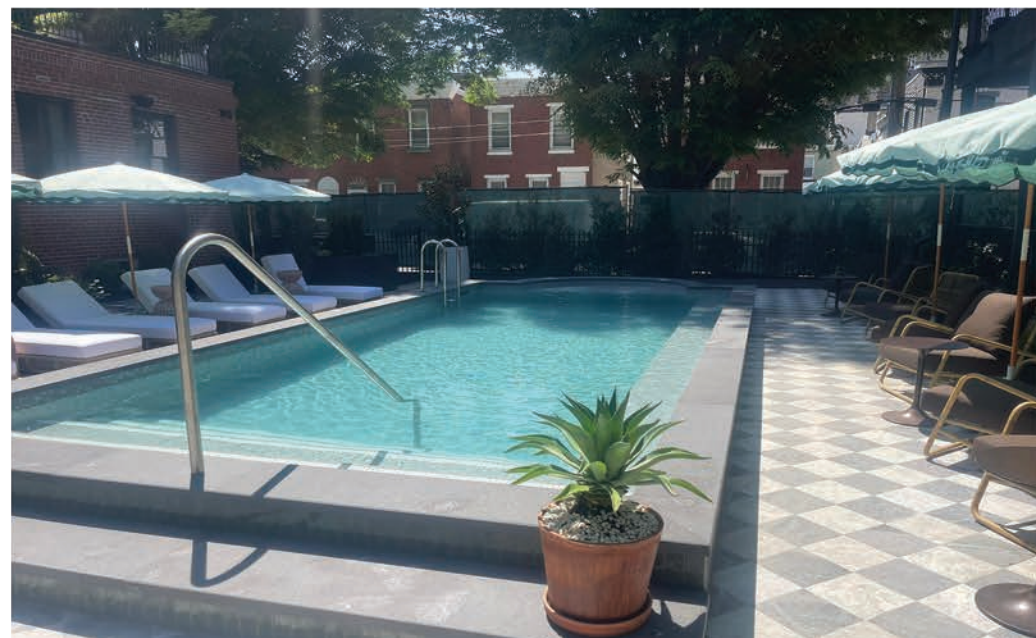
GEL COAT

A gel coat is used as an extra water proofing agent and helps provide vital prevention of deterioration and erosion of the pools molecular structure.

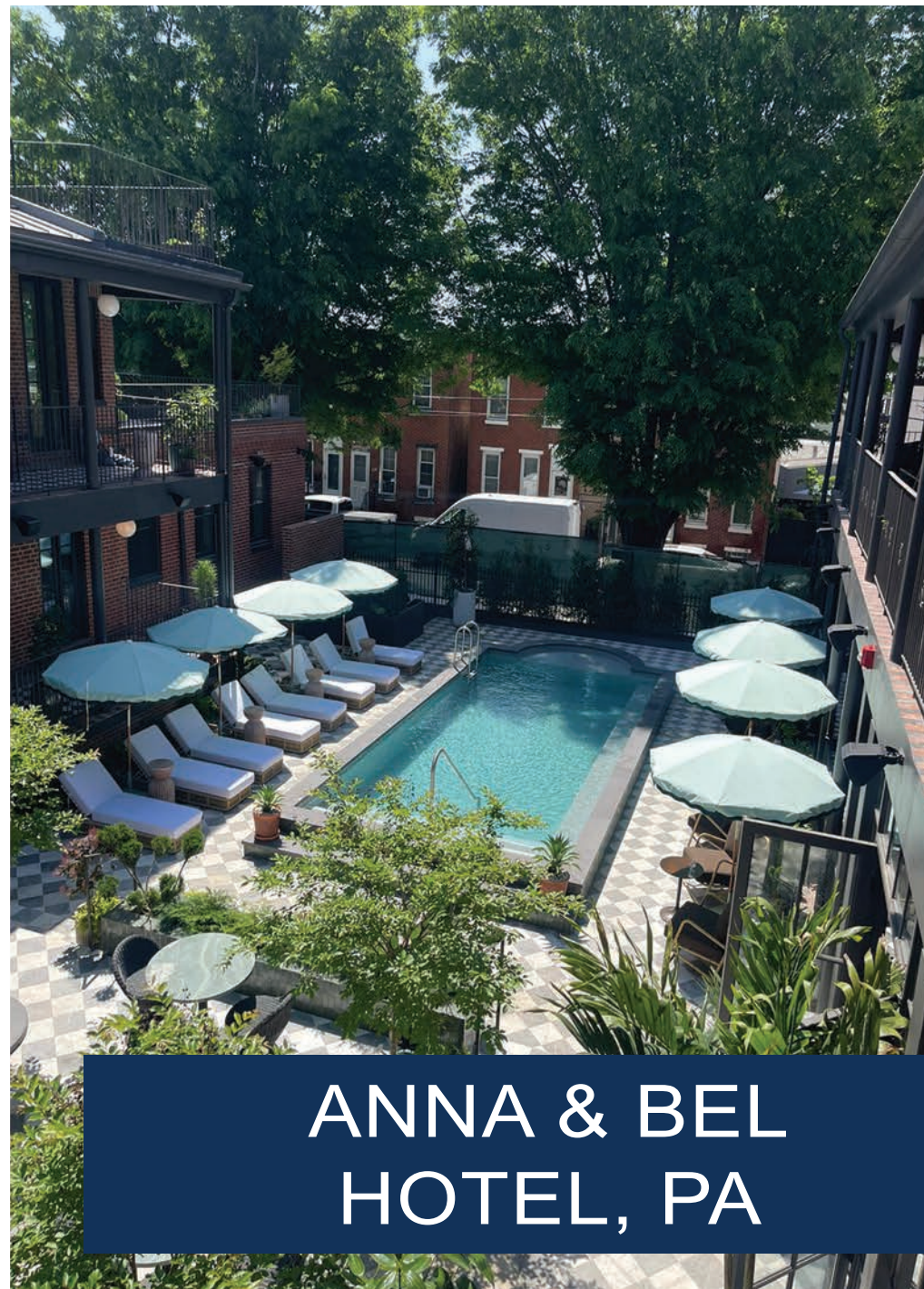
FIBREGLOSS

There are two layers of 8mm fibreglass sandwiching 15mm of honeycomb between them creating the pool shell and providing increased structural strength.





56 | One Pool & Spa



ANNA & BEL
HOTEL, PA



57 | One Pool & Spa



NEW JERSEY
PROJECT



ONE POOL &
SPA
WELLNESS MANUFACTURER

ONE POOL &
SPA
WELLNESS MANUFACTURER

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